## CLAIMS

## We claim:

- 1. An amino acid composition with improved blood brain barrier permeability comprising a chemically synthesized amino acid polymer, wherein the amino acid polymer comprises at least one asparagyl-4-aminobutane or glutamyl-4-aminobutane residue.
- 2. The composition of claim 1, additionally comprising an imaging agent, wherein the imaging agent is sufficient for imaging of the composition in a medical imaging diagnostic procedure.
- 3. The composition of claim 1 wherein the amino acid polymer is a protein or peptide comprising between 10 and 40 amino acid residues.
- 4. The composition of claim 1 wherein the amino acid polymer is a protein and peptide of between 40 and 80 residues.
- 5. The composition of claim 1 wherein the amino acid polymer is a protein or peptide of between 3-10 residues.
- 6. The composition of claim 1, wherein the amino acid polymer is part of a multi-subunit protein.

- 7. The composition of claim 1, wherein the amino acid polymer is an immunoglobulin or fragment of an immunoglobulin.
- 8. The composition of claim 2 wherein the medical imaging diagnostic procedure is magnetic resonance imaging.
- 9. The composition of claim 8 wherein the imaging agent comprises a molecule selected from the group consisting of Gd, Fe and Dy.
- 10. The composition of claim 9 wherein the imaging agent comprises Gd-DTPA aminohexanoic acid.
- 11. The composition of claim 2 wherein the imaging agent is selected from paramagnetic CEST agents.
- 12. The method of claim 11 wherein the agent is selected from the group consisting of Eu<sup>+3</sup>, Tb<sup>+3</sup>, Dy<sup>+3</sup>, Er<sup>+3</sup>, Tm<sup>+3</sup>, and Yb<sup>+3</sup>.
- 13. The composition of claim 2 wherein the imaging agent is selected from the group consisting of <sup>123</sup>I, <sup>18</sup>F, <sup>111</sup>In, <sup>67</sup>Ga, <sup>99m</sup>Tc, <sup>11</sup>C, <sup>89</sup>Zr, <sup>90</sup>Y, and <sup>177</sup>Lu.
- 14. The composition of claim 1 wherein the amino acid polymer comprises a sequence identical to at least the first 25 amino acid residues of the human

amyloid- $\beta$  peptide with the substitution of asparagyl-4-aminobutane and glutamyl-4-aminobutane in at least one Asp or Glu position.

- 15. The method of claim 1 wherein the polymer is identical to at least the first 30 residues.
- 16. The method of claim 1 wherein the polymer is identical to at least the first 35 residues.
- 17. The method of claim 1 wherein the polymer is identical to at least the first 40 residues.
- 18. The composition of claim 14 wherein the amino acid polymer comprises at least 5 asparagyl-4-aminobutane or glytamyl-4-aminobutane residues.
- 19. A method of creating an amino acid polymer with improved blood brain barrier permeability comprising the steps of chemically synthesizing an amino acid polymer, wherein at least one asparagyl-4-aminobutane or glutamyl-4-aminobutane residue is incorporated within the amino acid polymer.
  - 20. The product of the method of claim 13.

- 21. The product of claim 20, additionally comprising an imaging agent, wherein the imaging agent is sufficient for imaging of the composition in a medical imaging diagnostic procedure.
- 22. The product of claim 20 wherein the amino acid polymer is a protein or peptide comprising between 10 and 40 amino acid residues.
- 23. The product of claim 20 wherein the amino acid polymer is a protein and peptide of between 40 and 80 residues.
- 24. The product of claim 20 wherein the amino acid polymer is a protein or peptide of between 3-10 residues.
- 25. The product of claim 20, wherein the amino acid polymer is part of a multi-subunit protein.
- 26. The product of claim 20, wherein the amino acid polymer is an immunoglobulin or fragment of an immunoglobulin.
- 27. The product of claim 21 wherein the medical imaging diagnostic procedure is magnetic resonance imaging.
- 28. The product of claim 27 wherein the imaging agent comprises a molecule selected from the group consisting of Gd, Fe and Dy.

- 29. The product of claim 21 wherein the imaging agent comprises Gd-DTPA aminohexanoic acid.
- 30. The product of claim 21 wherein the imaging agent is selected from paramagnetic CEST agents.
- 31. The method of claim 30 wherein the agent is selected from the group consisting of Eu<sup>+3</sup>, Tb<sup>+3</sup>, Dy<sup>+3</sup>, Er<sup>+3</sup>, Tm<sup>+3</sup>, and Yb<sup>+3</sup>.
- 32. The composition of claim 21 wherein the imaging agent is selected from the group consisting of <sup>123</sup>I, <sup>18</sup>F, <sup>111</sup>In, <sup>67</sup>Ga, <sup>99m</sup>Tc, <sup>11</sup>C, <sup>89</sup>Zr, <sup>90</sup>Y, and <sup>177</sup>Lu.
- 33. The product of claim 20 wherein the amino acid comprises a sequence identical to at least the first 25 amino acid residues of the human amyloid- $\beta$  peptide with the substitution of asparagyl-4-aminobutane and glutamyl-4-aminobutane in at least one Asp or Glu position.
- 34. The product of claim 33, wherein the polymer is identical to at least the first 30 residues.
- 35. The product of claim 33, wherein the polymer is identical to at least the first 35 residues.

- 36. The product of claim 33, wherein the polymer is identical to at least the first 40 residues.
- 37. The product of claim 33 wherein the amino acid chain comprises at least 5 asparagyl-4-aminobutane or glytamyl-4-aminobutane residues.
- 38. A method of synthesizing N- $\alpha$ -Fmoc-L-aspartyl- $\gamma$ -(4-aminobutyl)-carbamic acid tert-butylester or N- $\alpha$ -Fmoc-L-glutamyl- $\delta$ -(4-aminobutyl) carbamic acid tert butyl ester comprising the steps of:
- (a) dissolving N- $\alpha$ -Fmoc-L-aspargyl  $\alpha$ -allyl ester or N- $\alpha$ -Fmoc-L-glutamyl  $\alpha$ -allyl ester in a solvent,
- (b) adding sequentially an activating agent and a weak base, stirring and cooling,
- (c) while stirring, adding (4-aminobutyl) carbamic acid ter-butyl ester,
  - (d) removing the solvent,
  - (e) dissolving the residue in water and acidifying with acid,
  - (f) extracting the aqueous phase,
- (g) washing with aqueous inorganic weak base and brine and drying,
- (h) adding a nonpolar solvent and cooling, which results in the formation of a precipitate,

wherein the precipitate comprises N- $\alpha$ -Fmoc-aspartyl- $\gamma$ -(4-aminobutyl) carbamic acid tert-butyl ester  $\alpha$ -allyl ester or N- $\alpha$ -Fmoc-L-glutamyl acid  $\delta$ -(4-aminobutyl) carbamic acid tert-butyl ester  $\alpha$ -allyl ester,

- (i) suspending the precipitate in a solvent and stirring,
- (j) adding a transition metal catalyst and stirring,
- (k) removing the solvent and washing the aqueous layer with an organic solvent and acidifying the aqueous phase with an acid, and
  - (I) isolating the precipitate.